

AMENDMENTS TO THE SPECIFICATION

IN THE SPECIFICATION:

Please replace the paragraph beginning on page 20, line 20 with the following amended paragraph:

Fig. 2 is a schematic view illustrating a state in which the winding process shown in Fig. 1 has progressed further. The state shown in Fig. 2 approximates the state formed upon completion of the first layer 6. In this diagram as well, the revolutions of the core rod 1 and the stroke speed of the wire rod supply end 3 are adjusted in such a way that adjacent wire rods ([4] 40 and 5) are essentially parallel, and in such a way that the intersecting angle θ of the intersecting wire rods is greater than 0° and not more than 90° , and preferably 10° to 60° . More particularly, because the superposed wire rods are formed to have a symmetrical pitch angle α , the intersecting angle θ is twice the pitch angle α .